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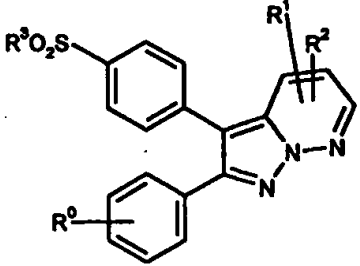
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(54) Title: 2,3-DIARYL-PYRAZOLO[1,5-B]PYRIDAZINES DERIVATIVES, THEIR PREPARATION AND THEIR USE AS CYCLOOXYGENASE 2 (COX-2) INHIBITORS (57) Abstract <p>The invention provides the compounds of formula (I) and pharmaceutically acceptable derivatives thereof in which: R⁰ is halogen, C₁-alkyl, C₁-alkoxy, C₁-alkoxy substituted by one or more fluorine atoms, or O(CH₂)_nNR⁴R⁵; R¹ and R² are independently selected from H, C₁-alkyl, C₁-alkyl, substituted by one or more fluorine atoms, C₁-alkoxy, C₁-hydroxyalkyl, SC₁-alkyl, C(O)H, C(O)C₁-alkyl, C₁-alkylsulphonyl, C₁-alkoxy substituted by one or more fluorine atoms, O(CH₂)_nCO₂C₁-alkyl, O(CH₂)_nSC₁-alkyl, (CH₂)_nNR⁴R⁵, (CH₂)_nSC₁-alkyl or C(O)NR⁴R⁵; with the proviso that when R⁰ is at the 4-position and is halogen, at least one of R¹ and R² is C₁-alkylsulphonyl, C₁-alkoxy substituted by one or more fluorine atoms, O(CH₂)_nCO₂C₁-alkyl, O(CH₂)_nSC₁-alkyl, (CH₂)_nNR⁴R⁵ or (CH₂)_nSC₁-alkyl, C(O)NR⁴R⁵; R³ is C₁-alkyl or NH₂; R⁴ and R⁵ are independently selected from H, or C₁-alkyl or, together with the nitrogen atom to which they are attached, form a 4-8 membered saturated ring; and n is 1-4. Compounds of formula (I) are potent and selective inhibitors of COX-2 and are of use in the treatment of the pain, fever, inflammation of a variety of conditions and diseases.</p> <div style="text-align: center;">  <p>(I)</p> </div>		

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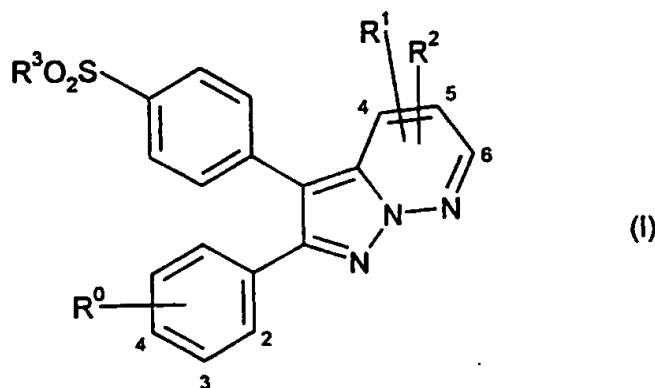
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**2,3-DIARYL-PYRAZOLO[1,5-B]PYRIDAZINES DERIVATIVES, THEIR PREPARATION AND
THEIR USE AS CYCLOOXYGENASE 2(COX-2) INHIBITORS**

This invention relates to pyrazolo[1,5-b]pyridazine derivatives, to processes for their preparation, to pharmaceutical compositions containing them and to their use in medicine.

5 The enzyme cyclooxygenase (COX) has recently been discovered to exist in two isoforms, COX-1 and COX-2. COX-1 corresponds to the originally identified constitutive enzyme while COX-2 is rapidly and readily inducible by a number of agents including mitogens, endotoxin, hormones, cytokines and growth factors. Prostaglandins generated by the action of COX have both physiological and pathological roles. It is generally believed that COX-1 is responsible for the important physiological functions such as maintenance of gastrointestinal integrity and renal blood flow. In contrast the inducible form, COX-2, is believed to be responsible for the pathological effects of prostaglandins where rapid induction of the enzyme occurs in response to such agents as inflammatory agents, hormones, growth factors and cytokines. A selective inhibitor of COX-2 would therefore have anti-inflammatory, anti-pyretic and analgesic properties, without the potential side effects associated with inhibition of COX-1. We have now found a novel group of compounds which are both potent and selective inhibitors of COX-2.

20 The invention thus provides the compounds of formula (I)



and pharmaceutically acceptable derivatives thereof in which:

R^0 is halogen, C_{1-6} alkyl, C_{1-6} alkoxy, C_{1-6} alkoxy substituted by one or more fluorine atoms, or $O(CH_2)_nNR^4R^5$;

5 R^1 and R^2 are independently selected from H, C_{1-6} alkyl, C_{1-6} alkyl substituted by one or more fluorine atoms, C_{1-6} alkoxy, C_{1-6} hydroxyalkyl, SC_{1-6} alkyl, $C(O)H$, $C(O)C_{1-6}$ alkyl, C_{1-6} alkylsulphonyl, C_{1-6} alkoxy substituted by one or more fluorine atoms, $O(CH_2)_nCO_2C_{1-6}$ alkyl, $O(CH_2)_nSC_{1-6}$ alkyl, $(CH_2)_nNR^4R^5$, $(CH_2)_nSC_{1-6}$ alkyl or $C(O)NR^4R^5$; with the proviso that when R^0 is at the 4-position and is halogen, at least one of R^1 and R^2 is C_{1-6} alkylsulphonyl, C_{1-6} alkoxy substituted by one or more fluorine atoms, $O(CH_2)_nCO_2C_{1-6}$ alkyl, $O(CH_2)_nSC_{1-6}$ alkyl, $(CH_2)_nNR^4R^5$ or $(CH_2)_nSC_{1-6}$ alkyl, $C(O)NR^4R^5$;

10 R^3 is C_{1-6} alkyl or NH_2 ;
 R^4 and R^5 are independently selected from H, or C_{1-6} alkyl or, together with the nitrogen atom to which they are attached, form a 4 - 8 membered saturated ring; and
 n is 1-4.

15 By pharmaceutically acceptable derivative is meant any pharmaceutically acceptable salt, solvate or ester, or salt or solvate of such ester, of the compounds of formula (I), or any other compound which upon administration to the recipient is capable of providing (directly or indirectly) a compound of formula (I) or an active metabolite or residue thereof.

20 It will be appreciated that, for pharmaceutical use, the salts referred to above will be the physiologically acceptable salts, but other salts may find use, for example in the preparation of compounds of formula (I) and the physiologically acceptable salts thereof.

25 Suitable pharmaceutically acceptable salts of the compounds of formula (I) include acid addition salts formed with inorganic or organic acids, preferably inorganic acids, e.g. hydrochlorides, hydrobromides and sulphates.

The term halogen is used to represent fluorine, chlorine, bromine or iodine.

The term 'alkyl' as a group or part of a group means a straight or branched chain alkyl group, for example a methyl, ethyl, n-propyl, i-propyl, n-butyl, s-butyl or t-butyl group.

30 Preferably, R^0 is at the 3- or 4-position of the phenyl ring, as defined in formula (I).

Preferably, R^1 is at the 6-position of the pyridazine ring, as defined in formula (I).

Preferably, R^0 is F, C_{1-3} alkyl, C_{1-3} alkoxy, C_{1-3} alkoxy substituted by one or more fluorine atoms, or $O(CH_2)_{1-3}NR^4R^5$. More preferably R^0 is F, C_{1-3} alkoxy or C_{1-3} alkoxy substituted by one or more fluorine atoms.

5 Preferably, R^1 is C_{1-4} alkylsulphonyl, C_{1-4} alkoxy substituted by one or more fluorine atoms, $O(CH_2)_{1-3}CO_2C_{1-4}$ alkyl, $O(CH_2)_{1-3}SC_{1-4}$ alkyl, $(CH_2)_{1-3}NR^4R^5$, $(CH_2)_{1-3}SC_{1-4}$ alkyl or $C(O)NR^4R^5$ or, when R^0 is C_{1-6} alkyl, C_{1-6} alkoxy, $O(CH_2)_nNR^4R^5$, may also be H. More preferably R^1 is C_{1-4} alkylsulphonyl, C_{1-4} alkoxy substituted by one or more fluorine atoms or, when R^0 is C_{1-6} alkyl, C_{1-6} alkoxy, C_{1-6} alkoxy substituted by one or more fluorine atoms, or
10 $O(CH_2)_nNR^4R^5$, may also be H.

Preferably, R^2 is H.

Preferably, R^3 is methyl or NH_2 .

Preferably R^4 and R^5 are independently C_{1-3} alkyl or, together with the nitrogen atom to which they are attached, form a 5 - 6 membered saturated ring.

15 Preferably, n is 1 - 3, more preferably 1 or 2.

Within the invention there is provided one group of compounds of formula (I) (group A) wherein: R^0 is F, C_{1-3} alkyl, C_{1-3} alkoxy, C_{1-3} alkoxy substituted by one or more fluorine atoms, or $O(CH_2)_nNR^4R^5$; R^1 is C_{1-4} alkylsulphonyl, C_{1-4} alkoxy substituted by one or more fluorine atoms, $O(CH_2)_nCO_2C_{1-4}$ alkyl,
20 $O(CH_2)_nSC_{1-4}$ alkyl, $(CH_2)_nNR^4R^5$, $(CH_2)_nSC_{1-4}$ alkyl or $C(O)NR^4R^5$ or, when R^0 is C_{1-3} alkyl, C_{1-3} alkoxy, C_{1-3} alkoxy substituted by one or more fluorine atoms, or $O(CH_2)_nNR^4R^5$, may also be H; R^2 is H; R^3 is methyl or NH_2 ; R^4 and R^5 are independently C_{1-3} alkyl or, together with the nitrogen atom to which they are attached, form a 5 - 6 membered saturated ring; and n is 1 - 3.

25 Within group A, there is provided another group of compounds (group A1) wherein R^0 is F, methyl, C_{1-2} alkoxy, $OCHF_2$, or $O(CH_2)_nNR^4R^5$; R^1 is methylsulphonyl, $OCHF_2$, $O(CH_2)_nCO_2C_{1-4}$ alkyl, $O(CH_2)_nSCH_3$, $(CH_2)_nNR^4R^5$, $(CH_2)_nSCH_3$ or $C(O)NR^4R^5$ or, when R^0 is methyl, C_{1-2} alkoxy, $OCHF_2$, or $O(CH_2)_nN(CH_3)_2$, may also be H; R^2 is H; R^3 is methyl or NH_2 ; R^4 and R^5 are
30 both methyl or, together with the nitrogen atom to which they are attached, form a 5 - 6 membered saturated ring; and n is 1 - 2.

Within group A, there is provided a further group of compounds (group A2) wherein R⁰ is F, C₁₋₃alkoxy or C₁₋₃alkoxy substituted by one or more fluorine atoms; R¹ is C₁₋₄alkylsulphonyl, C₁₋₄alkoxy substituted by one or more fluorine atoms or, when R⁰ C₁₋₃alkoxy or C₁₋₃alkoxy substituted by one or more fluorine atoms, may also be H; R² is H; and R³ is methyl or NH₂.

Within groups A, A1 and A2, R⁰ is preferably at the 3- or 4-position of the phenyl ring and R² is preferably at the 6-position of the pyridazine ring.

It is to be understood that the present invention encompasses all isomers of the compounds of formula (I) and their pharmaceutically acceptable derivatives, including all geometric, tautomeric and optical forms, and mixtures thereof (e.g. racemic mixtures).

Particularly preferred compounds of the invention are:

3-(4-methanesulfonyl-phenyl)-2-(4-methoxy-phenyl)-pyrazolo[1,5-b]pyridazine;
6-difluoromethoxy-2-(4-fluoro-phenyl)-3-(4-methanesulfonyl-phenyl)-
pyrazolo[1,5-b]pyridazine;
2-(4-ethoxy-phenyl)-3-(4-methanesulfonyl-phenyl)-pyrazolo[1,5-b]pyridazine;
2-(4-fluoro-phenyl)-6-methanesulfonyl-3-(4-methanesulfonyl-phenyl)-
pyrazolo[1,5-b]pyridazine;
2-(4-difluoromethoxy-phenyl)-3-(4-methanesulfonyl-phenyl)-pyrazolo[1,5-
b]pyridazine;
4-[2-(4-ethoxy-phenyl)-pyrazolo[1,5-b]pyridazin-3-yl]-benzenesulfonamide;
6-difluoromethoxy-2-(3-fluoro-phenyl)-3-(4-methanesulfonyl-phenyl)-
pyrazolo[1,5-b]pyridazine;
and pharmaceutically acceptable derivatives thereof.

Compounds of the invention are potent and selective inhibitors of COX-2. This activity is illustrated by their ability to selectively inhibit COX-2 over COX-1.

In view of their selective COX-2 inhibitory activity, the compounds of the present invention are of interest for use in human and veterinary medicine, particularly in the treatment of the pain (both chronic and acute), fever and inflammation of a variety of conditions and diseases. Such conditions and diseases are well known in the art and include rheumatic fever; symptoms associated with influenza or other viral infections, such as the common cold; lower back and neck pain; headache; toothache; sprains and strains; myositis; neuralgia;

synovitis; arthritis, including rheumatoid arthritis; degenerative joint diseases, including osteoarthritis; gout and ankylosing spondylitis; tendinitis; bursitis; skin related conditions, such as psoriasis, eczema, burns and dermatitis; injuries, such as sports injuries and those arising from surgical and dental procedures.

- 5 The compounds of the invention may also be useful for the treatment of other conditions mediated by selective inhibition of COX-2.

For example, the compounds of the invention may inhibit cellular and neoplastic transformation and metastatic tumour growth and hence be useful in the treatment of certain cancerous diseases, such as colonic cancer.

- 10 Compounds of the invention may also prevent neuronal injury by inhibiting the generation of neuronal free radicals (and hence oxidative stress) and therefore may be of use in the treatment of stroke; epilepsy; and epileptic seizures (including grand mal, petit mal, myoclonic epilepsy and partial seizures).

- 15 Compounds of the invention also inhibit prostanoid-induced smooth muscle contraction and hence may be of use in the treatment of dysmenorrhoea and premature labour.

- 20 Compounds of the invention inhibit inflammatory processes and therefore may be of use in the treatment of asthma, allergic rhinitis and respiratory distress syndrome; gastrointestinal conditions such as inflammatory bowel disease, Chron's disease, gastritis, irritable bowel syndrome and ulcerative colitis; and the inflammation in such diseases as vascular disease, migraine, periarteritis nodosa, thyroiditis, aplastic anemia, Hodgkin's disease, sclerodoma, type I diabetes, myasthenia gravis, multiple sclerosis, sarcoidosis, nephrotic syndrome, Bechet's syndrome, polymyositis, gingivitis, conjunctivitis and
- 25 myocardial ischemia.

Compounds of the invention may also be useful in the treatment of ophthalmic diseases such as retinitis, retinopathies, uveitis and of acute injury to the eye tissue.

- 30 Compounds of the invention may also be useful for the treatment of cognitive disorders such as dementia, particularly degenerative dementia (including senile dementia, Alzheimer's disease, Pick's disease, Huntington's chorea, Parkinson's disease and Creutzfeldt-Jakob disease), and vascular dementia (including multi-

5 infarct dementia), as well as dementia associated with intracranial space occupying lesions, trauma, infections and related conditions (including HIV infection), metabolism, toxins, anoxia and vitamin deficiency; and mild cognitive impairment associated with ageing, particularly Age Associated Memory Impairment.

According to a further aspect of the invention, we provide a compound of formula (I) or a pharmaceutically acceptable derivative thereof for use in human or veterinary medicine.

10 According to another aspect of the invention, we provide a compound of formula (I) or a pharmaceutically acceptable derivative thereof for use in the treatment of a condition which is mediated by selective inhibition of COX-2.

15 According to a further aspect of the invention, we provide a method of treating a human or animal subject suffering from a condition which is mediated by selective inhibition of COX-2 which comprises administering to said subject an effective amount of a compound of formula (I) or a pharmaceutically acceptable derivative.

20 According to another aspect of the invention, we provide the use of a compound of formula (I) or a pharmaceutically acceptable derivative thereof for the manufacture of a therapeutic agent for the treatment of a condition which is mediated by selective inhibition of COX-2, such as an inflammatory disorder.

According to a further aspect of the invention, we provide a method of treating a human or animal subject suffering from an inflammatory disorder, which method comprises administering to said subject an effective amount of a compound of formula (I) or a pharmaceutically acceptable derivative thereof.

25 It is to be understood that reference to treatment includes both treatment of established symptoms and prophylactic treatment, unless explicitly stated otherwise.

30 It will be appreciated that the compounds of the invention may advantageously be used in conjunction with one or more other therapeutic agents. Examples of suitable agents for adjunctive therapy include pain relievers such as a glycine antagonist, a sodium channel inhibitor (e.g. lamotrigine), a substance P antagonist (e.g. an NK₁ antagonist), acetaminophen or phenacetin; a matrix

metalloproteinase inhibitor; a nitric oxide synthase (NOS) inhibitor (e.g. an iNOS or an nNOS inhibitor); an inhibitor of the release, or action, of tumour necrosis factor α ; an antibody therapy (e.g. a monoclonal antibody therapy); a stimulant, including caffeine; an H₂-antagonist, such as ranitidine; a proton pump inhibitor, such as omeprazole; an antacid, such as aluminium or magnesium hydroxide; an antifatulent, such as simethicone; a decongestant, such as phenylephrine, phenylpropanolamine, pseudoephedrine, oxymetazoline, epinephrine, naphazoline, xylometazoline, propylhexedrine, or levo-desoxyephedrine; an antitussive, such as codeine, hydrocodone, carmiphen, carbetapentane, or dextramethorphan; a diuretic; or a sedating or non-sedating antihistamine. It is to be understood that the present invention covers the use of a compound of formula (I) or a pharmaceutically acceptable derivative thereof in combination with one or more other therapeutic agents.

The compounds of formula (I) and their pharmaceutically acceptable derivatives are conveniently administered in the form of pharmaceutical compositions. Thus, in another aspect of the invention, we provide a pharmaceutical composition comprising a compound of formula (I) or a pharmaceutically acceptable derivative thereof adapted for use in human or veterinary medicine. Such compositions may conveniently be presented for use in conventional manner in admixture with one or more physiologically acceptable carriers or excipients.

The compounds of formula (I) and their pharmaceutically acceptable derivatives may be formulated for administration in any suitable manner. They may, for example, be formulated for topical administration or administration by inhalation or, more preferably, for oral, transdermal or parenteral administration. The pharmaceutical composition may be in a form such that it can effect controlled release of the compounds of formula (I) and their pharmaceutically acceptable derivatives.

For oral administration, the pharmaceutical composition may take the form of, for example, tablets (including sub-lingual tablets), capsules, powders, solutions, syrups or suspensions prepared by conventional means with acceptable excipients.

For transdermal administration, the pharmaceutical composition may be given in the form of a transdermal patch, such as a transdermal iontophoretic patch.

For parenteral administration, the pharmaceutical composition may be given as an injection or a continuous infusion (e.g. intravenously, intravascularly or subcutaneously). The compositions may take such forms as suspensions, solutions or emulsions in oily or aqueous vehicles and may contain formulatory agents such as suspending, stabilising and/or dispersing agents. For administration by injection these may take the form of a unit dose presentation or as a multidose presentation preferably with an added preservative.

Alternatively for parenteral administration the active ingredient may be in powder form for reconstitution with a suitable vehicle.

The compounds of the invention may also be formulated as a depot preparation. Such long acting formulations may be administered by implantation (for example subcutaneously or intramuscularly) or by intramuscular injection. Thus, for example, the compounds of the invention may be formulated with suitable polymeric or hydrophobic materials (for example as an emulsion in an acceptable oil) or ion exchange resins, or as sparingly soluble derivatives, for example, as a sparingly soluble salt.

As stated above, the compounds of the invention may also be used in combination with other therapeutic agents. The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) or a pharmaceutically acceptable derivative thereof together with a further therapeutic agent.

The combinations referred to above may conveniently be presented for use in the form of a pharmaceutical formulation and thus pharmaceutical formulations comprising a combination as defined above together with a pharmaceutically acceptable carrier or excipient comprise a further aspect of the invention. The individual components of such combinations may be administered either sequentially or simultaneously in separate or combined pharmaceutical formulations.

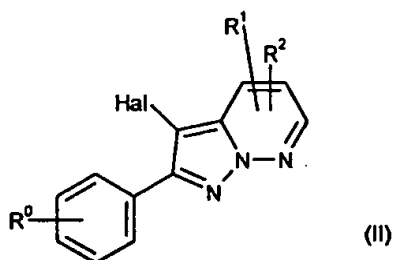
When a compound of formula (I) or a pharmaceutically acceptable derivative thereof is used in combination with a second therapeutic agent active against the same disease state the dose of each compound may differ from that when the compound is used alone. Appropriate doses will be readily appreciated by those skilled in the art.

A proposed daily dosage of a compound of formula (I) for the treatment of man is 0.01mg/kg to 500mg/kg, such as 0.05mg/kg to 100mg/kg, e.g. 0.1mg/kg to 50mg/kg, which may be conveniently administered in 1 to 4 doses. The precise dose employed will depend on the age and condition of the patient and on the route of administration. Thus, for example, a daily dose of 0.25mg/kg to 10mg/kg may be suitable for systemic administration.

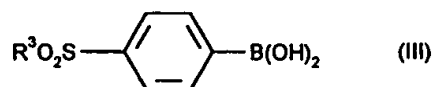
Compounds of formula (I) and pharmaceutically acceptable derivatives thereof may be prepared by any method known in the art for the preparation of compounds of analogous structure.

Suitable methods for the preparation of compounds of formula (I) and pharmaceutically acceptable derivatives thereof are described below. In the formulae that follow R^0 to R^5 and n are as defined in formula (I) above unless otherwise stated; Hal is a halogen, such as Br or I; X^- is a counterion, such as I^- ; and alkyl is as previously defined.

Thus according to a first process (A), compounds of formula (I) may be prepared by reacting a compound of formula (II)



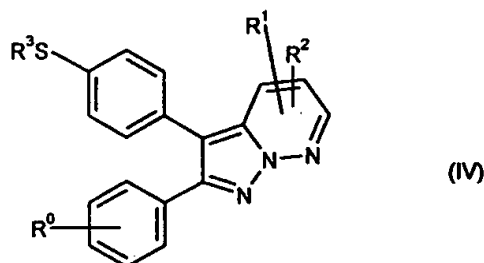
or a protected derivative thereof with a boronic acid of formula (III)



or a suitable derivative thereof in the presence of a suitable transition metal catalyst. Suitable derivatives of formula (III) include boronic acid esters, such as those described in R. Miyaura *et al*, J. Org. Chem., 1995, 60, 7508-7510. Conveniently, the reaction is carried out in a solvent, such as an ether (e.g. 1,2 dimethoxyethane); in the presence of a base, such as an inorganic base (e.g.

sodium carbonate); and employing a palladium catalyst, such as tetrakis(triphenylphosphine)palladium(0).

According to a another process (B), compounds of formula (I) wherein R^3 is C_{1-6} alkyl may be prepared by oxidising a compound of formula (IV)



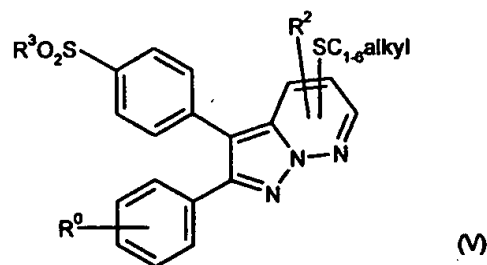
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or a protected derivative thereof under conventional conditions. Conveniently the oxidation is effected using a monopersulfate compound, such as potassium peroxymonosulfate (known as OxoneTM) and the reaction is carried out in a solvent, such as an aqueous alcohol, (e.g. aqueous methanol), and at between

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-78°C and ambient temperature.

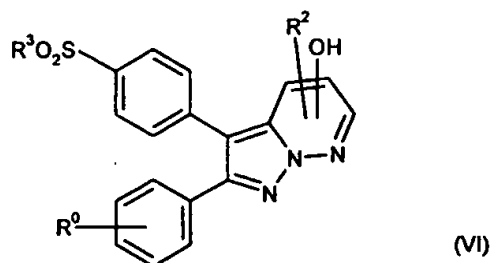
According to a another process (C), compounds of formula (I) wherein R^1 is C_{1-6} alkylsulphonyl may be prepared by oxidising a compound of formula (V)



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or a protected derivative thereof under conventional conditions. Conveniently the oxidation is effected in the manner described just above for process (B).

According to a another process (D), compounds of formula (I) wherein R^1 is C_{1-6} alkoxy substituted by one or more fluorine atoms may be prepared by reacting an alcohol of formula (VI)



or a protected derivative thereof with a halofluoroalkane under conventional conditions. Conveniently the reaction is effected in a solvent, such as a polar solvent (e.g. *N,N*-dimethylformamide), in the presence of a strong base, such as an inorganic hydride (e.g. sodium hydride), at about ambient temperature and using the appropriate bromofluoroalkane to give the desired compound of formula (I).

According to another process (E) compounds of formula (I) may be prepared by interconversion, utilising other compounds of formula (I) as precursors. The following procedures are illustrative of suitable interconversions.

Compounds of formula (I) wherein R^1 or R^2 represent C_{1-6} alkyl substituted by one or more fluorine atoms may be prepared from the appropriate compound of formula (I) wherein R^1 or R^2 is C_{1-6} hydroxyalkyl, $C(O)H$ or $C(O)C_{1-6}$ alkyl, by treatment with a suitable source of fluorine. Suitable sources of fluorine include, for example, diethylaminosulphur trifluoride. Conveniently the reaction is effected in the presence of a solvent, such as a halogenated hydrocarbon (e.g. dichloromethane), and at reduced temperature, such as $-78^\circ C$.

Compounds of formula (I) wherein R^1 or R^2 represent $C(O)H$ may be prepared from the corresponding compound of formula (I) wherein R^1 or R^2 represent CH_2OH by oxidation. Suitable oxidising agents include, for example, manganese (IV) oxide. Conveniently the oxidation is effected in the presence of a solvent, such as a halogenated hydrocarbon (e.g. chloroform), and at elevated temperature (e.g. reflux).

Compounds of formula (I) wherein R^1 or R^2 represent C_{1-6} hydroxyalkyl, and wherein the hydroxy group is attached to the carbon linked to the pyridazine ring, may be prepared by reduction of the compound of formula (I) wherein R^1 or R^2 represent the corresponding aldehyde or ketone. Suitable reducing agents include hydride reducing agents, such as diisobutylaluminium hydride.

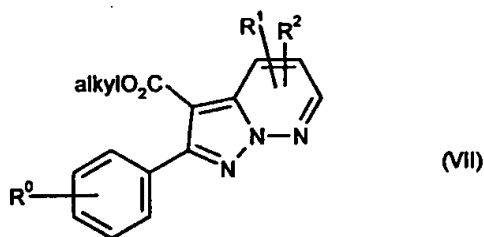
Conveniently the reduction is effected in the presence of a solvent, such as a halogenated hydrocarbon (e.g. dichloromethane), and at reduced temperature, such as -78°C.

5 As will be appreciated by those skilled in the art it may be necessary or desirable at any stage in the synthesis of compounds of formula (I) to protect one or more sensitive groups in the molecule so as to prevent undesirable side reactions.

Another process (F) for preparing compounds of formula (I) thus comprises deprotecting protected derivatives of compounds of formula (I).

10 The protecting groups used in the preparation of compounds of formula (I) may be used in conventional manner. See, for example, those described in 'Protective Groups in Organic Synthesis' by Theodora W. Greene and Peter G. M. Wuts, second edition, (John Wiley and Sons, 1991), which also describes methods for the removal of such groups.

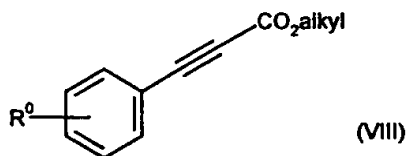
15 Compounds of formula (II) may be prepared by halogenating compounds of formula (VII)



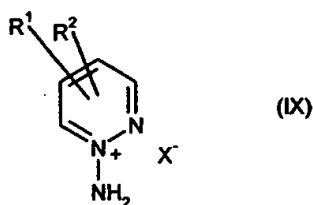
by conventional means.

20 Thus esters of formula (VI) are first hydrolysed to their corresponding acids, for example by treatment with a strong base (e.g. sodium hydroxide), in the present of a solvent (e.g. ethanol) and at elevated temperature. The corresponding acid is then treated with a halogenating agent, conveniently at ambient temperature and in a solvent (e.g. chlorinated hydrocarbon), under which conditions the acid undergoes both halogenation and decarboxylation. Conveniently, the
25 halogenating agent is a brominating agent, such as bromine in the presence of a strong acid (e.g. hydrobromic acid in acetic acid) or N-bromosuccinimide, to yield the corresponding compound of formula (II) wherein Hal is bromine.

Esters of formula (VII) may be prepared by reacting a compound of formula (VIII)



with an aminopyridazinium complex of formula (IX)



5

under conventional conditions. Conveniently the reaction is effected in the presence of a base, such as potassium carbonate, a solvent, such as N,N-dimethylformamide and at ambient temperature.

10

Boronic acids of formula (III) are either known compounds or may be prepared by literature methods such as those described in, for example, EPA publication No. 533268.

Compounds of formulae (IV), (V) and (VI) may be prepared by methods analogous to those described for the preparation of the compound of formula (I) from compounds of formula (II).

15

Compounds of formula (VIII) are either known compounds or may be prepared by literature methods such as those described in, for example, D H Wadsworth *et al*, J Org Chem, (1987), 52(16), 3662-8 and J.Morris and D.G.Wishka, Synthesis (1994), (1), 43-6.

20

Compounds of formula (IX) are either known compounds or may be prepared by literature methods such as those described in, for example, Y Kobayashi *et al*, Chem Pharm Bull, (1971), 19(10), 2106-15; T. Tsuchiya, J. Kurita and K. Takayama, Chem. Pharm. Bull. 28(9) 2676-2681 (1980) and K Novitskii *et al*, Khim Geterotskil Soedin, 1970 2, 57-62.

Certain intermediates described above are novel compounds, and it is to be understood that all novel intermediates herein form further aspects of the present invention. Compounds of formula (II) are key intermediates and represent a particular aspect of the present invention.

- 5 Conveniently, compounds of the invention are isolated following work-up in the form of the free base. Pharmaceutically acceptable acid addition salts of the compounds of the invention may be prepared using conventional means.

Solvates (e.g. hydrates) of a compound of the invention may be formed during the work-up procedure of one of the aforementioned process steps.

- 10 The following Examples illustrate the invention but do not limit the invention in any way. All temperatures are in °C. Flash column chromatography was carried out using Merck 9385 silica. Thin layer chromatography (Tlc) was carried out on silica plates. NMR was carried out on a Bruker 250MHz spectrometer. Chemical shifts are given, with respect to tetramethylsilane as internal chemical
15 shift reference, in δ ppm. The following abbreviations are used: Me = methyl, s = singlet, d = doublet, t = triplet and m = multiplet.

Example 1

6-Difluoromethoxy-2-(4-fluoro-phenyl)-3-(4-methanesulfonyl-phenyl)-pyrazolo[1,5-b]pyridazine

- 20 (i) 6-Methoxy-2-(4-fluoro-phenyl)-pyrazolo[1,5-b]pyridazine-3-carboxylic acid methyl ester.

- 25 1,8-Diazabicyclo[5.4.0]undec-7-ene (3.39ml) was added to a mixture of 3-(4-fluorophenyl)-prop-2-ynoic acid methyl ester (3.36g) and 1-amino-3-methoxy-pyridazin-1-ium mesitylene sulphonate¹ (6.1419g) in acetonitrile (125ml) and the mixture was stirred at ambient temperature for 48 hours. During the first 2 hours a stream of air was passed through the reaction. The mixture was concentrated *in vacuo*, dissolved in ethyl acetate (150ml), washed with water (3 x 25ml), dried (MgSO₄), filtered and evaporated *in vacuo* to give the title compound as a brown solid (4.77g).

- 30 ¹H NMR (CDCl₃): 8.4 (d, 1H, J=10Hz) 7.85-7.90 (m, 2H) 7.1-7.2 (m, 2H) 6.9-7.0 (d, 1H, J=10Hz) 4.1 (s, 3H) 3.9 (s, 3H)
MH⁺ 302

Ref:¹ T. Tsuchiya, J. Kurita and K. Takayama, Chem. Pharm. Bull. 28(9) 2676-2681 (1980).

(ii) 6-Methoxy-2-(4-fluoro-phenyl-pyrazolo[1,5-b]pyridazine-3-carboxylic acid

A mixture of 6-methoxy-2-(4-fluoro-phenyl-pyrazolo[1,5-b]pyridazine-3-carboxylic acid methyl ester (4.469g), 2N sodium hydroxide (50ml) and methanol (90ml) was heated at reflux for 2 hours. The cooled solution was added to 2N hydrochloric acid (200ml) and the title compound was isolated by filtration as a beige solid (3.639g).

¹H NMR (DMSO-d₆): 12.8 (br. s, 1H) 8.4 (d, 1H, J=10Hz) 7.8-7.9 (m, 2H) 7.21-7.32 (m, 2H) 7.15-7.2 (d, 1H, J=10Hz) 4.0 (s, 3H)
MH⁺ 288

(iii) 2-(4-Fluoro-phenyl)-3-(4-methanesulfonyl-phenyl)-6-methoxy-pyrazolo[1,5-b]pyridazine

A mixture of 6-methoxy-2-(4-fluoro-phenyl-pyrazolo[1,5-b]pyridazine-3-carboxylic acid (869mg) and sodium bicarbonate (756mg) in dimethylformamide (10ml) was treated with N-bromosuccinimide (587mg) and stirred at ambient temperature for 1 hour, then added to water (50ml) and extracted with ethyl acetate (3x50ml), dried (MgSO₄), and evaporated *in vacuo*. The resulting brown solid (1.612g) was dissolved in 1,2 dimethoxyethane (20ml). 2N Aqueous sodium carbonate solution (10ml) was added together with 4-(methanesulphonyl)phenyl boronic acid (660mg) and tetrakis(triphenylphosphine)palladium (0) (100mg) and the mixture was heated at reflux for 20 hours. The reaction was poured into water(50ml), extracted with dichloromethane (3x100ml). The combined organic extracts were dried (MgSO₄) and evaporated *in vacuo* to give a brown solid (1.116g) which was purified by flash column chromatography on silica, eluting with cyclohexane/ethyl acetate (4:1 then 2:1), to give the title compound as a yellow solid (390mg).

Tlc, SiO₂, R_f 0.3 (1:1 cyclohexane/ethyl acetate), detection UV
MH⁺ 398

(iv) 2-(4-Fluoro-phenyl)-3-(4-methanesulfonyl-phenyl)-pyrazolo[1,5-b]pyridazin-6-ol

A mixture of 2-(4-fluoro-phenyl)-3-(4-methanesulfonyl-phenyl)-6-methoxy-pyrazolo[1,5-b]pyridazine (321mg) and pyridine hydrochloride (1.4g) was heated to and at 200°C in a sealed vessel (ReactivialTM) for 3 hours. The cooled reaction was poured into water (20ml), and extracted with ethyl acetate (3x30ml). The combined organic extracts dried (MgSO₄), filtered and

evaporated *in vacuo* to give a solid which was triturated with diethyl ether to give the title compound as a beige solid (119mg).

Tlc, SiO₂, Rf 0.07 (1:2 cyclohexane/ethyl acetate), detection UV.

MH⁺ 384

5

(v) 6-Difluoromethoxy-2-(4-fluoro-phenyl)-3-(4-methanesulfonyl-phenyl)-pyrazolo[1,5-b]pyridazine

A solution of 2-(4-fluoro-phenyl)-3-(4-methanesulfonyl-phenyl)-pyrazolo[1,5-b]pyridazin-6-ol (0.2 g) in anhydrous dimethyl formamide (5 ml) was treated with sodium hydride (0.046g, 60% dispersion in mineral oil), after effervescence ceased a stream of bromodifluoromethane gas was passed through the mixture at ambient temperature for 30 minutes. The reaction mixture was then poured into water (50 ml) and extracted with ethyl acetate (50 ml), the organic extract was washed with water (3X 50 ml), dried and concentrated *in vacuo*. The residue was purified by chromatography to give the title compound as a white solid (0.17g).

10

15

MH⁺ = 434

¹HNMR(CDCl₃): δ 8.05-8.0(d, J=10HZ, 2H) 8.0-7.95(d, J=10HZ, 1H) 7.6-

7.5(m, 4H) 7.8-7.2(t, J=70HZ, 1H) 7.1-7.05(t, J=11HZ, 2H) 6.9-

20

6.85(d, J=10HZ, 1H) 3.15(s, 3H)

Tlc, SiO₂, Rf 0.35(ethyl acetate/cyclohexane(1/1))

Example 2

3-(4-Methanesulfonyl-phenyl)-2-(4-methoxy-phenyl)-pyrazolo[1,5-b]pyridazine

25

(i) 2-(4-Methoxy-phenyl)-pyrazolo[1,5-b]pyridazine-3-carboxylic acid methyl ester

Diazabicyclo[5.4.0]undec-7-ene (22.76ml, 2eq) was added dropwise to a solution of methyl 3-(4-methoxy-phenyl)-prop-2-ynoic acid¹ (14.46g, 76mM) and 1-amino pyridazinium iodide² (2eq) in acetonitrile under nitrogen and stirred for 6h. Purification by chromatography on silica gel eluting with toluene, then toluene:ethyl acetate (9:1) gave the title compound (2.76g) as a brown solid.

30

MH⁺ 284

¹H NMR (CDCl₃) δ 3.87 (3H, s) 3.9 (3H, s) 7.0 (2H, d, J=9Hz) 7.25 (1H, dd, J= 9 & 4Hz) 7.90 (2H, d, J = 9Hz) 8.45 (1H, dd, J=4 & 2Hz) 8.55 (1H, dd, J=9 & 2 Hz)

Ref: ¹ J.Morris and D.G.Wishka, Synthesis (1994), (1), 43-6

35

Ref: ² Kobayashi *et al* Chem.Pharm.Bull. (1971), 19 (10), 2106-15

(ii) 3-(4-Methanesulfonyl-phenyl)-2-(4-methoxy-phenyl)-pyrazolo[1,5-b]pyridazine

A mixture of 2-(4-methoxy-phenyl)-pyrazolo[1,5-b]pyridazine-3-carboxylic acid methyl ester (2.76g) and aq. sodium hydroxide (2N, 30ml) in ethanol (30ml) was refluxed under nitrogen for 2h. The cooled mixture was acidified with hydrochloric acid (2N) and the resulting white solid (2.53g) isolated by filtration. This solid was dissolved in DMF and sodium bicarbonate (2.67g, 3.3eq) added, followed by N-bromosuccinimide (1.88g, 1.1eq) portionwise. After stirring for 1h under nitrogen, water was added and extracted into ethyl acetate (2x 25ml). The dried organic phase was concentrated and the residue taken up in DME (60ml). Aqueous sodium carbonate (2N, 15ml) was added, followed by 4-methanesulfonyl-phenylboronic acid (3.12g) and tetrakis(triphenylphosphine)palladium(0) (250mg). The mixture was heated at reflux under nitrogen for 18h, cooled, poured into water and extracted into ethyl acetate (2 x 25ml). The combined organic phases were dried and concentrated onto silica gel. Chromatography on silica gel eluting with toluene:ethyl acetate (8:1) gave, on concentration, the title compound (3.58g) as a cream solid.

MH⁺ 380

¹H NMR (DMSO) δ 3.25 (3H, s) 3.75 (3H, s) 6.95 (2H, d, J= 8.5 Hz) 7.25 (1H, dd, J = 9 & 5Hz) 7.45 (2H, d, J= 8.5Hz) 7.60 (2H, d, J= 8Hz) 7.9 (2H, d, J= 8.5 Hz) 8.15 (1H, dd, J = 9&2Hz) 8.49 (1H, dd, J= 5&2Hz)

Example 3

2-(4-Ethoxy-phenyl)-3-(4-methanesulfonyl-phenyl)-pyrazolo[1,5-b]pyridazine

(i) 4-[3-(4-Methanesulfonyl-phenyl)-pyrazolo[1,5-b]pyridazin-2-yl]-phenol

Boron tribromide (1M solution in CH₂Cl₂, 2.1 eq) was added to 3-(4-methanesulfonyl-phenyl)-2-(4-methoxy-phenyl)-pyrazolo[1,5-b]pyridazine (3.58g) in CH₂Cl₂ at -70°. The mixture was stirred for 10min then warmed to 0° and stirred at 0° overnight. The reaction mixture was made alkaline with potassium carbonate then acidified with hydrochloric acid (2M), poured into water and extracted into CH₂Cl₂. The organic phase was dried, filtered and concentrated to give the title compound (1.87g) as a yellow solid.

MH⁺ 366

¹H NMR (DMSO) δ 3.30 (3H, s) 6.80 (2H, d, J= 8.5 Hz) 7.30 (1H, dd, J = 9 & 5Hz) 7.35 (2H, d, J= 8.5Hz) 7.60 (2H, d, J= 8Hz) 8.0 (2H, d, J= 8.5 Hz) 8.20 (1H, dd, J = 9& 2Hz) 8.55 (1H, dd, J = 5& 2Hz) 9.75 (1H, s)

(ii) 2-(4-Ethoxy-phenyl)-3-(4-methanesulfonyl-phenyl)-pyrazolo[1,5-b]pyridazine
4-[3-(4-Methanesulfonyl-phenyl)-pyrazolo[1,5-b]pyridazin-2-yl]-phenol (663mg,
1.82), iodoethane (1eq) and potassium carbonate (2eq) in acetonitrile (30ml)
were heated at reflux under nitrogen for 18h. The cooled reaction mixture was
partitioned between water (30ml) and ethyl acetate (30 ml). The organic phase
was collected, dried and purified by chromatography to give the title compound
(547mg) as a cream foam.

MH⁺ 394

¹H NMR (DMSO) δ 1.45 (3H, t, J=7Hz) 3.10 (3H, s) 4.1 (2H, q, J=7Hz) 6.87 (2H,
d, J= 9 Hz) 7.08 (1H, dd, J = 9 & 5Hz) 7.55 (4H, t, J= 9Hz) 7.92 (1H, dd, J= 9 & 2
Hz) 7.95 (2H, d, J= 9 Hz) 8.20 (1H, dd, J = 9& 2Hz) 8.32 (1H, dd, J = 5& 2Hz)

Example 4

2-(4-Fluoro-phenyl)-6-methanesulfonyl-3-(4-methanesulfonyl-phenyl)-
pyrazolo[1,5-b]pyridazine

(i) 2-(4-Fluoro-phenyl)-6-methylsulfonyl-pyrazolo[1,5-b]pyridazine-3-carboxylic
acid methyl ester

Solid t-butoxycarbonyl-O-mesitylenesulfonylhydroxylamine¹ (7.8g) was added
portionwise with stirring to TFA (25ml) over 10min then stirred for a further 20
minutes. The solution was poured onto ice (~200ml) and left until the ice
melted. The resulting white solid was filtered off, washed with water, and
dissolved in DME (100ml). The solution was dried over 4A mol. sieves for 1.5
hours, filtered then added to a solution of 3-methylthio-pyridazine² (2.6g) in
dichloromethane (35ml) and the reaction stirred at room temperature for 20h.
The intermediate salt was isolated by filtration as light brown crystals (3.87g),
suspended in acetonitrile (100ml) and methyl 3-(4-fluoro-phenyl)-prop-2-ynoic
acid (2.02g) added. 1,8-Diazabicyclo[5.4.0]undec-7-ene (2.1ml) was added
dropwise and the reaction was stirred at room temperature for 20 hours. The
resulting crystalline precipitate was filtered off, washed and dried (770mg).
Concentration of the filtrate gave a second crop (430mg). The residues were
partitioned between water and ethyl acetate (100ml each) and the aqueous layer
was extracted with ethyl acetate (20ml). The combined organics were washed
with water, brine and dried. Removal of solvent gave a brown oil which was
purified by flash chromatography on silica (300g) eluting with cyclohexane / ethyl

acetate (3:1) to give a further quantity of product (247mg). The three crops were combined to give the title compound (1.45g) as a light brown solid.

MH⁺ 318

¹H NMR (CDCl₃) δ 2.70 (3H, s), 3.88 (3H, s) 7.08-7.18 (3H, m) 7.84 (2H, m) 8.31 (1H, d, J = 10Hz)

Ref: ¹ K Novitskii *et al*, Khim Geterotskil Soedin, 1970 2, 57-62

Ref: ² Barlin G. B., Brown, W. V., J Chem Soc (1968), (12), 1435-45

(ii) 2-(4-Fluoro-phenyl)-3-(4-methanesulfonyl-phenyl)-6-methylsulfonyl-pyrazolo[1,5-b]pyridazine

10 A mixture of the 2-(4-fluoro-phenyl)-6-(methylthio)-pyrazolo[1,5-b]pyridazine-3-carboxylic acid methyl ester (1.45g) potassium carbonate (690mg) in methanol (40ml) and water (14ml) was stirred and heated under reflux for 20 hours under nitrogen. The solvents were removed and the resulting solid partitioned between ethyl acetate (50ml) and water (250ml). The aqueous layer was acidified to pH1
15 (2MHCl) and a solid was filtered off (1.0g, MH⁺ 304). A mixture of the solid (1.0g), sodium bicarbonate (557mg) and NBS (594mg) were stirred at room temperature for 4 hours. The reaction was poured into water (150ml) and extracted with ethyl acetate (3x50ml). The combined extracts were washed with water (50ml), brine (20ml), dried and concentrated. The resulting solid (1.015g,
20 MH⁺ 338,340), 4-(methanesulphonyl)phenyl boronic acid (902mg), sodium carbonate (740mg) and tetrakis(triphenylphosphine)palladium(0) (175mg) were stirred and heated under nitrogen at reflux in DME (30mls) and water (15ml) for 48 hours. The reaction was poured into water and extracted with ethyl acetate (3x50ml). The combined extracts were dried and the solvent removed to give a
25 brown solid. This was purified on silica (300g) eluting with cyclohexane, ethyl acetate (1:1) to give the title compound (0.713g) as a yellow solid.

MH⁺ 414

¹H NMR δ (DMSO) 2.65 (3H, s) 3.28 (3H, s) 7.20 -7.30 (3H, m) 7.55 (2H, m) 7.62 (4H, d, J = 8.5Hz) 7.95-8.05 (3H, m)

30 (iii) 2-(4-Fluoro-phenyl)-6-methanesulfonyl-3-(4-methanesulfonyl-phenyl)-pyrazolo[1,5-b]pyridazine

A suspension of 2-(4-fluoro-phenyl)-3-(4-methanesulfonyl-phenyl)-6-(methylthio)-pyrazolo[1,5-b]pyridazine (60mg 0.145) in MeOH (5ml) and water (2ml) was stirred with oxone (196mg 0.32) for 20 hours. The resulting solution
35 was poured into water (50ml) and extracted with chloroform (3x20ml). The

combined extracts were dried and the solvent removed. Crystallisation of the residue from methanol gave the title compound (60mg) as a white solid.

MH⁺ 446

1H NMR (DMSO-d₆) δ 3.34 (3H, s) 3.53 (3H, s) 7.33 (2H, t, J = 9Hz) 7.62 (2H, m) 7.68 (1H, d, J = 8.5Hz) 8.04 (1H, d, J = 10Hz) 8.52 (1H, d, J = 9Hz)

TLC SiO₂ Hexane:Ethyl acetate (1:1) R_f 0.24 UV

Example 5

2-(4-Difluoromethoxy-phenyl)-3-(4-methanesulfonyl-phenyl)-pyrazolo[1,5-b]pyridazine

Sodium hydride (48mg, 60% disp. in oil, 1.2mmol) was added to a solution of 4-[3-(4-methanesulfonyl-phenyl)-pyrazolo[1,5-b]pyridazin-2-yl]-phenol (200mg, 0.55mmol) in anhydrous dimethylformamide (5ml). Bromodifluoromethane gas was gently bubbled through the solution for 20min, then diluted with CH₂Cl₂ (30ml). Aqueous workup followed by chromatography on silica gel with CH₂Cl₂:ethyl acetate (3:1) as eluant then chromatography with CH₂Cl₂:ethyl acetate (10:1) as eluant gave the title compound (63mg, 28%) as a white solid.

MH⁺ 416

NMR (CDCl₃) δ 8.38 (1H, dd, J=4Hz), 8.01 (2H, d, J = 8.5Hz), 7.94 (1H, dd, J = 9 & 2Hz), 7.65 (2H, d, J 8.5 Hz) 7.57 (2H, d, J = 8Hz), 7.10 (3H, m), 6.87 - 6.27 (1H, t, J = 7.4Hz) 3.15 (3H, s)

Example 6

4-[2-(4-Ethoxy-phenyl)-pyrazolo[1,5-b]pyridazin-3-yl]-benzenesulfonamide

(i) 2-(4-Ethoxy-phenyl)-pyrazolo[1,5-b]pyridazine-3-carboxylic acid methyl ester

Diazabicyclo[5.4.0]undec-7-ene (1.47ml, 2eq) was added dropwise to a solution of methyl 3-(4-ethoxy-phenyl)-prop-2-ynoic acid (1.0g) and 1-amino pyridazinium iodide² (2.19g) in acetonitrile (10ml) under nitrogen and stirred for 5h. Concentration and aqueous workup gave the title compound (1.2g) as a sticky brown solid.

MH⁺ 298

(ii) 2-(4-Ethoxy-phenyl)-pyrazolo[1,5-b]pyridazine-3-carboxylic acid

A mixture of 2-(4-ethoxy-phenyl)-pyrazolo[1,5-b]pyridazine-3-carboxylic acid methyl ester (1.2g), ethanol (10ml) and 2N sodium hydroxide (10ml) was heated to 80° for 1.5h. The mixture was allowed to cool and acidified to pH 1 with 2N

hydrochloric acid. The title compound was isolated by filtration as a brown solid (716mg, 63%).

MH⁺ 284

5 (iii) 2-(4-Ethoxy-phenyl)-3-iodo-pyrazolo[1,5-b]pyridazine

A mixture of 2-(4-ethoxy-phenyl)-pyrazolo[1,5-b]pyridazine-3-carboxylic acid (710mg), N-iodosuccinimide (678mg) and sodium bicarbonate (717mg) in DMF (8ml) was stirred for 4h. A further quantity of N-iodosuccinimide(100mg) was added and stirring continued for 2h. Aqueous workup gave a dark brown solid which was purified by SPE with dichloromethane as eluant. This gave the title compound as an orange-brown solid (429mg, 47%).

MH⁺ 366

15 (iv) 4-[2-(4-Ethoxy-phenyl)-pyrazolo[1,5-b]pyridazin-3-yl]-benzenesulfonamide

A mixture of 4-iodobenzenesulphonamide (0.311g), dipinacoldiborane¹ (0.279g), potassium acetate (486mg) and [1,1'-bis(diphenylphosphino)-ferrocene]palladium(II) chloride complex with dichloromethane (1:1) (0.45g) in dimethylformamide (8ml) was heated under nitrogen at 80° for 2 h. The cooled reaction mixture was concentrated *in vacuo* and the residue suspended in 1,2 dimethoxyethane (10 ml), 2-(4-ethoxy-phenyl)-3-iodo-pyrazolo[1,5-b]pyridazine (0.4g) was added together with 2N sodium carbonate (4ml) and tetrakis(triphenylphosphine)palladium (0) (20mg) and the mixture heated at reflux under nitrogen for 18 hours. The cooled reaction mixture was poured into water (60ml) and the suspension extracted with ethyl acetate (3x60ml). The organic extracts were combined, dried (Na₂SO₄) and concentrated. The residue was purified by chromatography eluting with dichloromethane/ethyl acetate (3:1) to give the title compound as a yellow solid (0.116g, 27%).

MH⁺ 395

30 NMR (CDCl₃) δ 8.32 (1H, dd, J=4 & 2Hz), 7.97 (2H, d, J=8Hz), 7.89 (1H, dd, J=9 & 2Hz), 7.54 (4H, m), 7.04 (1H, dd, J=9 & 4Hz), 6.88 (2H, d, J=9Hz), 1.43 (3H, t, J=7 Hz)

Ref: ¹ R. Miyaura et al J.Org.Chem.,1995,60,7508-7510.

Example 76-Difluoromethoxy-2-(3-fluoro-phenyl)-3-(4-methanesulfonyl-phenyl)-pyrazolo[1,5-b]pyridazine(i) 1-(2,2-Dibromo-vinyl)-3-fluoro-benzene

5 To a stirred cooled (ice/salt, 0°) solution of carbon tetrabromide (48.82g) in anhydrous CH₂Cl₂ (200ml) was added portionwise over 3 minutes, triphenylphosphine (77.1g), maintaining the temperature below 10°. The resulting orange suspension was stirred at 0° for 1 hour before adding to it, 3-fluorobenzaldehyde (7.8ml). After the addition was complete, the suspension
10 was stirred at 0° for 1 hour then quenched by the addition of water (75ml). The organic phase was separated and washed with brine (75ml), dried (Na₂SO₄) and evaporated to dryness. The residual gum was poured into cyclohexane (1L) and stirred for 30 minutes. The organic phase was decanted and the residue taken up into CH₂Cl₂ and poured into cyclohexane (1L). This procedure was
15 repeated twice more and the combined organic phases concentrated to ~100ml and passed through silica gel. The filtrate was concentrated to give the title compound as a mobile yellow oil (24g, 100%).

MH⁺ 280, MH⁻ 279

NMR (CDCl₃) δ 7.05 (1H, tm, J= 9Hz) 7.3 (3H, m) 7.45 (1H, s)

20

(ii) (3-Fluoro-phenyl)-propynoic acid methyl ester

To a stirred solution of 1-(2,2-dibromo-vinyl)-3-fluoro-benzene (23.8g) in anhydrous THF (350ml) cooled to -78° was added dropwise over 30 minutes, n-
25 butyllithium (2.2eq, 1.6M in hexanes). The mixture was stirred for a further 30 minutes at -78° before methyl chloroformate (11.6g, 9.5ml) was added and the resultant mixture allowed to warm to 0° for 1hour before being diluted with 1:1 saturated aqueous sodium bicarbonate:ammonium chloride (100ml) and extracted into ether (2x 100ml). The combined organic extract was washed with
30 brine (25ml), dried (Na₂SO₄) and evaporated to dryness to give the title compound as a brown oil (16.7g, 100%).

MH⁻ 173

NMR (CDCl₃) δ 7.4-7.1 (4H, m) 3.85 (3H, s, CO₂Me)

35

(iii) 2-(3-Fluoro-phenyl)-6-methoxy-pyrazolo[1,5-b]pyridazine-3-carboxylic acid methyl ester

1,8-Diazabicyclo[5.4.0]undec-7-ene (5ml) was added to a stirred, chilled, mixture of (3-fluoro-phenyl)-propynoic acid methyl ester (2.67g) and 1-amino-3-methoxy-pyridazin-1-ium mesitylene sulphonate (4.89g) in acetonitrile (80ml) and the mixture was stirred at 0° for 1 hour then at ambient temperature for 18 hours. The mixture was concentrated *in vacuo*, and partitioned between ethyl acetate (150ml) and water (150ml). The aqueous phase was separated and further extracted with ethyl acetate (2x100ml). The combined organic extracts were washed with water (2 x 50ml), brine (25ml), dried (MgSO₄), filtered and evaporated *in vacuo* to give a solid which was triturated with anhydrous ether: petroleum ether (1:0.5) to give the title compound as a brown solid (2.4g, 53%).

MH⁺ 302

¹H NMR (CDCl₃) δ 12.8 (1H, br s); 8.4 (1H, d, J 10Hz) 7.7-7.6 (2H, m) 7.42 (1H, q, J 8 Hz) 7.15 (1H, td, J 8 & 3Hz) 6.95 (1H, d, J 10Hz) 4.1 (3H, s) 3.88 (3H, s)

(iv) 2-(3-Fluoro-phenyl)-6-methoxy-pyrazolo[1,5-b]pyridazine-3-carboxylic acid

2N sodium hydroxide (50ml) was added to a solution of 2-(3-fluoro-phenyl)-6-methoxy-pyrazolo[1,5-b]pyridazine-3-carboxylic acid methyl ester (2.3g) in absolute ethanol (50ml) and the resulting mixture heated to reflux for three hours. The cooled reaction mixture was poured slowly into a stirred solution of 2N hydrochloric acid (300ml). The resulting suspension was stirred at ambient temperature for 1 hour then filtered and the filter cake washed with water and dried *in vacuo* at 60° to give the title compound as an off-white solid (2.0g, 91%).

MH⁺ 288

¹H NMR (DMSO) δ 8.45 (1H, d, J 10Hz); 7.67 (2H, m); 7.5 (1H, q, J 7Hz); 7.3 (1H, td, J 7 & 2Hz); 7.21 (1H, d, J 10Hz); 4.0 (3H, s)

(v) 3-Bromo-2-(3-fluoro-phenyl)-6-methoxy-pyrazolo[1,5-b]pyridazine

To a stirred solution of 2-(3-fluoro-phenyl)-6-methoxy-pyrazolo[1,5-b]pyridazine-3-carboxylic acid (2.0g) in anhydrous DMF (20ml) was added n-bromosuccinimide (1.78g) and the resulting solution stirred at ambient temperature for 3 hours. The reaction mixture was diluted with ethyl acetate (800ml) and washed sequentially with water (10x100ml) and sat. brine (25ml),

dried (Na_2SO_4), and concentrated to give the title compound as a buff solid (2.1g, 93%).

MH^+ 323, MH^- 321

^1H NMR (CDCl_3) 7.9 (2H, m) 7.8 (1H, d, J 10Hz); 7.45 (1H, m); 7.1 91H, td, J 8 & 2 Hz); 6.78 (1H, d, J 10Hz); 4.1 (3H, s)

(vi) 6-Difluoromethoxy-2-(3-fluoro-phenyl)-pyrazolo[1,5-b]pyridazine

Portions of 3-bromo-2-(3-fluoro-phenyl)-6-methoxy-pyrazolo[1,5-b]pyridazine (400mg, 2.1g total) were placed in individual Reactivials equipped with a magnetic stirrer bar. Pyridine hydrochloride (10eq) was added to each vial, the vials sealed, and heated to 200° for 3 hours. The vials were allowed to cool to $\sim 140^\circ$ before opening and the contents poured into ice/water. The resulting mixture was extracted into ethyl acetate (3x100ml) and the combined organic extracts washed with water (7x75ml), dried (Na_2SO_4) and evaporated to give the des-bromo phenol as a brown solid (1.0g, MH^+ 230). This solid was dissolved in anhydrous DMF (10ml) and sodium hydride (60% dispersion in mineral oil, 200mg) added portionwise. After stirring for 20 minutes at ambient temperature the solution was transferred to a small cooled autoclave and bromodifluoromethane (5ml, xs, condensed at -30°) added. The autoclave was then sealed, allowed to warm to ambient temperature and stirred for 36 hours. The resulting solution was diluted with ethyl acetate (200ml), washed with water (10x20ml), dried (Na_2SO_4), concentrated and the residual gum purified by flash column chromatography with cyclohexane:ethyl acetate (4:1) as eluant. This gave the title compound as a solid (652mg, 60%).

MH^+ 280 MH^- 278

NMR (DMSO) δ 8.42(1H, d, J= 10Hz) 7.85 (1H, d, J 8Hz) 7.78 (1H, t, J 70Hz) 7.55 (1H, q, J 8Hz) 7.38 (1H, s) 7.25 (1H, m) 7.17 (1H, d, J 10Hz)

(vii) 3-Bromo-6-difluoromethoxy-2-(3-fluoro-phenyl)-pyrazolo[1,5-b]pyridazine

N-bromo succinimide (195mg) was added to a solution of 6-difluoromethoxy-2-(3-fluoro-phenyl)-pyrazolo[1,5-b]pyridazine (251mg) and sodium bicarbonate (185mg) in anhydrous DMF (10ml) and stirred for 18h. The reaction mixture was diluted with ethyl acetate (300ml) and washed with water (10x20ml), brine (20ml), dried (Na_2SO_4) and concentrated to give the title compound as a solid (293mg, 91%).

MH^+ 359, MH^- 356/357

NMR (DMSO) δ 8.36 (1H, d, J 10Hz) 7.88 (1H, d, J 8Hz) 7.78 (1H, t, J 70Hz, OCHF₂) 7.77 (1H, dm, J 10Hz) 7.62 (1H, dt, J 8 & 6Hz) 7.38 (1H, dt, J 9 & 2Hz) 7.3 (1H, d, J 10Hz)

5 (viii) 6-Difluoromethoxy-2-(3-fluoro-phenyl)-3-(4-methanesulfonyl-phenyl)-pyrazolo[1,5-b]pyridazine

To a stirred solution of 3-bromo-6-difluoromethoxy-2-(3-fluoro-phenyl)-pyrazolo[1,5-b]pyridazine (286mg) in DMF(20ml) was added 2N aq sodium carbonate (10ml). To this mixture was added 4-methanesulfonyl-phenylboronic acid (180mg) and tetrakis triphenylphosphine palladium (0) (34mg). The
10 resulting mixture was stirred and heated to reflux for 18 hours. The cooled reaction mixture was diluted with ethyl acetate (300ml) and the organic solution washed with water (10x30ml) and brine (30ml), dried (Na₂SO₄) and evaporated to give a gum which was purified by flash column chromatography with
15 chloroform:ethyl acetate (50:1 to 5:1) as eluant. Combination of appropriate fractions and concentration gave the title compound as an off-white solid (132mg, 37%).

MH⁺ 434

1H NMR(CDCl₃) δ 8.02 (1H, d, J 9Hz); 7.95 (2H, d, J 10Hz); 7.58 (1H, d, 9Hz);
20 7.52 (1H, t, J 70Hz); 7.32 (3H, m); 7.08 (1H, m); 6.9 (1H, d, J 9Hz); 3.15 (3H, s)

Biological Data

Inhibitory activity against human COX-1 and COX-2 was assessed in COS cells which had been stably transfected with cDNA for human COX-1 and human
25 COX-2. 24 Hours prior to experiment, COS cells were transferred from the 175cm² flasks in which they were grown, onto 24-well cell culture plates using the following procedure. The incubation medium (Dulbecco's modified eagles medium (DMEM) supplemented with heat-inactivated foetal calf serum (10%v/v), penicillin (100 IU/ml), streptomycin (100µg/ml) and geneticin (600µg/ml)) was
30 removed from a flask of confluent cells (1 flask at confluency contains approximately 1x10⁷ cells). 10ml of phosphate buffered saline (PBS) was added to the flask to wash the cells. Having discarded the PBS, cells were then rinsed in 10ml trypsin for 20 seconds, after which the trypsin was removed and the flask placed in an incubator (37°) for 1-2 minutes until cells became detached
35 from the flask. The flask was then removed from the incubator and cells resuspended in 10ml of fresh incubation medium. The contents of the flask was

transferred to a 250ml sterile container and the volume of incubation medium subsequently made up to 100ml. 1ml cell suspension was pipetted into each well of 4x24-well cell culture plates. The plates were then placed in an incubator (37°C, 95% air/5% CO₂) overnight. If more than 1 flask of cells were required, the cells from the individual flasks were combined before being dispensed into the 24-well plates.

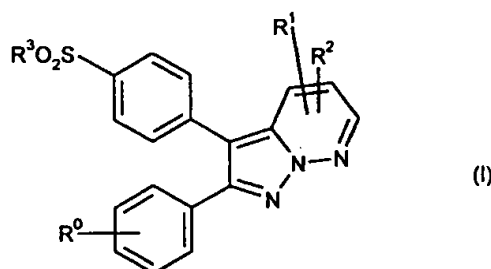
Following the overnight incubation, the incubation medium was completely removed from the 24-well cell culture plates and replaced with 250µl fresh DMEM (37°C). The test compounds were made up to 250x the required test concentration in DMSO and were added to the wells in a volume of 1µl. Plates were then mixed gently by swirling and then placed in an incubator for 1 hour (37°C, 95% air/5% CO₂). Following the incubation period, 10µl of arachidonic acid (750µM) was added to each well to give a final arachidonic acid concentration of 30µM. Plates were then incubated for a further 15 minutes, after which the incubation medium was removed from each well of the plates and stored at -20°C, prior to determination of prostaglandin E₂ (PGE₂) levels using enzyme immunoassay. The inhibitory potency of the test compound was expressed as an IC₅₀ value, which is defined as the concentration of the compound required to inhibit the PGE₂ release from the cells by 50%. The selectivity ratio of inhibition of COX-1 versus COX-2 was calculated by comparing respective IC₅₀ values.

The following IC₅₀ values for inhibition of COX-2 and COX-1 were obtained for compounds of the invention:

Example No.	COX-2: IC ₅₀ (nM)	COX-1: IC ₅₀ (nM)
1(v)	35	>100,000
2(ii)	<10	3,880
3(ii)	3	>100,000
4(iii)	370	>100,000
5	21	>100,000
6(iv)	0.44	3828
7(viii)	16	>55,200

Claims

1. Compounds of formula (I)



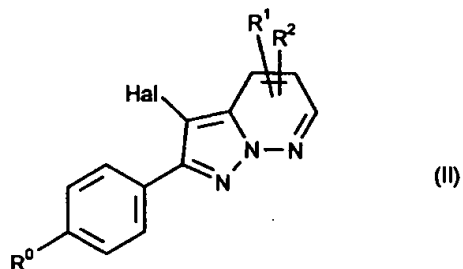
and pharmaceutically acceptable derivatives thereof in which:

- 5 R^0 is halogen, C_{1-6} alkyl, C_{1-6} alkoxy, C_{1-6} alkoxy substituted by one or more fluorine atoms, or $O(CH_2)_nNR^4R^5$;
 R^1 and R^2 are independently selected from H, C_{1-6} alkyl, C_{1-6} alkyl substituted by one or more fluorine atoms, C_{1-6} alkoxy, C_{1-6} hydroxyalkyl, SC_{1-6} alkyl, $C(O)H$, $C(O)C_{1-6}$ alkyl, C_{1-6} alkylsulphonyl, C_{1-6} alkoxy substituted by one or more fluorine atoms, $O(CH_2)_nCO_2C_{1-6}$ alkyl, $O(CH_2)_nSC_{1-6}$ alkyl, $(CH_2)_nNR^4R^5$,
 10 $(CH_2)_nSC_{1-6}$ alkyl or $C(O)NR^4R^5$; with the proviso that when R^0 is at the 4-position and is halogen, at least one of R^1 and R^2 is C_{1-6} alkylsulphonyl, C_{1-6} alkoxy substituted by one or more fluorine atoms, $O(CH_2)_nCO_2C_{1-6}$ alkyl, $O(CH_2)_nSC_{1-6}$ alkyl, $(CH_2)_nNR^4R^5$ or $(CH_2)_nSC_{1-6}$ alkyl, $C(O)NR^4R^5$;
 15 R^3 is C_{1-6} alkyl or NH_2 ;
 R^4 and R^5 are independently selected from H, or C_{1-6} alkyl or, together with the nitrogen atom to which they are attached, form a 4 - 8 membered saturated ring; and
 n is 1-4.
- 20 2. Compounds as claimed in claim 1 wherein: R^0 is F, C_{1-3} alkyl, C_{1-3} alkoxy, C_{1-3} alkoxy substituted by one or more fluorine atoms, or $O(CH_2)_nNR^4R^5$; R^1 is C_{1-4} alkylsulphonyl, C_{1-4} alkoxy substituted by one or more fluorine atoms, $O(CH_2)_nCO_2C_{1-4}$ alkyl, $O(CH_2)_nSC_{1-4}$ alkyl, $(CH_2)_nNR^4R^5$, $(CH_2)_nSC_{1-4}$ alkyl or $C(O)NR^4R^5$ or, when R^0 is C_{1-3} alkyl, C_{1-3} alkoxy, C_{1-3} alkoxy substituted by one or more fluorine atoms, or $O(CH_2)_nNR^4R^5$, may also be H; R^2 is H; R^3 is methyl or NH_2 ; R^4 and R^5 are independently C_{1-3} alkyl or, together with the
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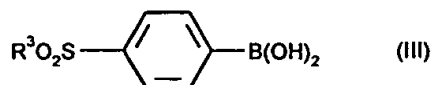
nitrogen atom to which they are attached, form a 5 - 6 membered saturated ring; and n is 1 - 3.

3. Compounds as claimed in claim 1 or 2 wherein R^0 is F, methyl, C_{1-2} alkoxy, $OCHF_2$, or $O(CH_2)_nNR^4R^5$; R^1 is methylsulphonyl, $OCHF_2$, $O(CH_2)_nCO_2C_{1-4}$ alkyl, $O(CH_2)_nSCH_3$, $(CH_2)_nNR^4R^5$, $(CH_2)_nSCH_3$ or $C(O)NR^4R^5$ or, when R^0 is methyl, C_{1-2} alkoxy, $OCHF_2$, or $O(CH_2)_nN(CH_3)_2$, may also be H; R^2 is H; R^3 is methyl or NH_2 ; R^4 and R^5 are both methyl or, together with the nitrogen atom to which they are attached, form a 5 - 6 membered saturated ring; and n is 1 - 2.
4. Compounds as claimed in any one of claims 1 to 3 wherein R^0 is F, C_{1-3} alkoxy or C_{1-3} alkoxy substituted by one or more fluorine atoms; R^1 is C_{1-4} alkylsulphonyl, C_{1-4} alkoxy substituted by one or more fluorine atoms or, when R^0 C_{1-3} alkoxy or C_{1-3} alkoxy substituted by one or more fluorine atoms, may also be H; R^2 is H; and R^3 is methyl or NH_2 .
5. Compounds as claimed in any one of claims 1 to 4 wherein R^0 is at the 3- or 4-position of the phenyl ring.
6. Compounds as claimed in any one of claims 1 to 5 wherein R^1 is at the 6- position of the pyridazine ring.
7. 2-(4-Ethoxy-phenyl)-3-(4-methanesulfonyl-phenyl)-pyrazolo[1,5-b]pyridazine; 6-Difluoromethoxy-2-(3-fluoro-phenyl)-3-(4-methanesulfonyl-phenyl)-pyrazolo[1,5-b]pyridazine; and pharmaceutically acceptable derivatives thereof.
8. A process for the preparation of compound of formula (I) and pharmaceutically acceptable derivatives thereof as defined in any one of claims 1 to 7, which comprises:

(A) reacting a compound of formula (II)



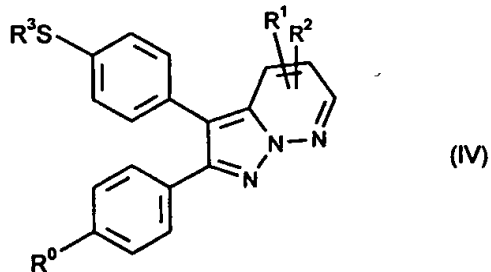
or a protected derivative thereof, with a compound of formula (III)



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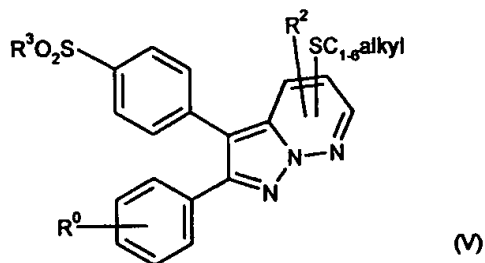
or a protected derivative thereof; or

(B) where R^3 represents C_{1-4} alkyl, reacting a compound of formula (IV)



or a protected derivative thereof with an oxidising agent; or

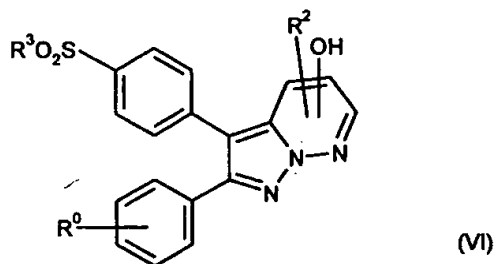
(C) where R^1 is C_{1-6} alkylsulphonyl, oxidising a compound of formula (V)



10

or a protected derivative.

(D) where R^1 is C_{1-6} alkoxy substituted by one or more fluorine atoms, reacting a alcohol of formula (VI)



or a protected derivative thereof with a halofluoroalkane.

5 (E) interconversion of a compound of formula (I) into another compound of formula (I); or

(F) deprotecting a protected derivative of compound of formula (I);

and optionally converting compounds of formula (I) prepared by any one of processes (A) to (F) into pharmaceutically acceptable derivatives thereof.

10 9. A pharmaceutical composition comprising a compound of formula (I) or a pharmaceutically acceptable derivative thereof as defined in any one of Claims 1 to 7 in admixture with one or more physiologically acceptable carriers or excipients.

15 10. A compound of formula (I) or a pharmaceutically acceptable derivative thereof as defined in any one of Claims 1 to 7 for use in human or veterinary medicine.

11. A compound of formula (I) or a pharmaceutically acceptable derivative thereof as defined in any one of Claims 1 to 7 for use in the treatment of a condition which is mediated by selective inhibition of COX-2.

20 12. A method of treating a human or animal subject suffering from a condition which is mediated by selective inhibition of COX-2 which comprises administering to said subject an effective amount of a compound of formula (I) or a pharmaceutically acceptable derivative as defined in any one of Claims 1 to 7.

14. The use of a compound of formula (I) or a pharmaceutically acceptable derivative thereof as defined in any one of Claims 1 to 7 for the manufacture of a therapeutic agent for the treatment of a condition which is mediated by selective inhibition of COX-2, such as an inflammatory disorder.

INTERNATIONAL SEARCH REPORT

Internal Application No
PCT/EP 98/05558

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 C07D487/04 A61K31/50 //(C07D487/04,237:00,231:00)

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 C07D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	WO 95 00501 A (MERCK FROSST CANADA INC.) 5 January 1995 see the whole document ---	1-11,14
Y	WO 96 06840 A (MERCK FROSST CANADA INC.) 7 March 1996 see the whole document ---	1-11,14
Y	WO 96 21667 A (MERCK FROSST CANADA INC.) 18 July 1996 see the whole document ---	1-11,14
Y	WO 96 31509 A (GLAXO GROUP LIMITED) 10 October 1996 see the whole document ---	1-11,14
-/--		

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

Z document member of the same patent family

Date of the actual completion of the international search

30 November 1998

Date of mailing of the international search report

10. 12. 98

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INTERNATIONAL SEARCH REPORT

Internat . Application No

PCT/EP 98/05558

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	WO 96 41645 A (G.D. SEARLE & CO.) 27 December 1996 see formula (I), page 5 ---	1-11,14
Y	TALLEY J.J.: "Selective inhibitors of cyclooxygenase-2" EXPERT OPINION ON THERAPEUTIC PATENTS, vol. 7, no. 1, January 1997, pages 55-62, XP002086250 see the whole document ---	1-11,14
T	CARTER J.S.: "Recently reported inhibitors of cyclooxygenase-2" EXPERT OPINION ON THERAPEUTIC PATENTS, vol. 8, no. 1, January 1998, pages 21-29, XP002086251 see the whole document -----	1-11,14

INTERNATIONAL SEARCH REPORT

International application No.
PCT/EP 98/05558

Box I Observations where certain claims were found unsearchable (Continuation of Item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☒ Claims Nos.: 12
because they relate to subject matter not required to be searched by this Authority, namely:
Rule 39.1(iv) PCT - Method for treatment of the human or animal body by therapy
2. ☐ Claims Nos.:
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

Information on patent family members

Internal Application No

PCT/EP 98/05558

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP 98/05558

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